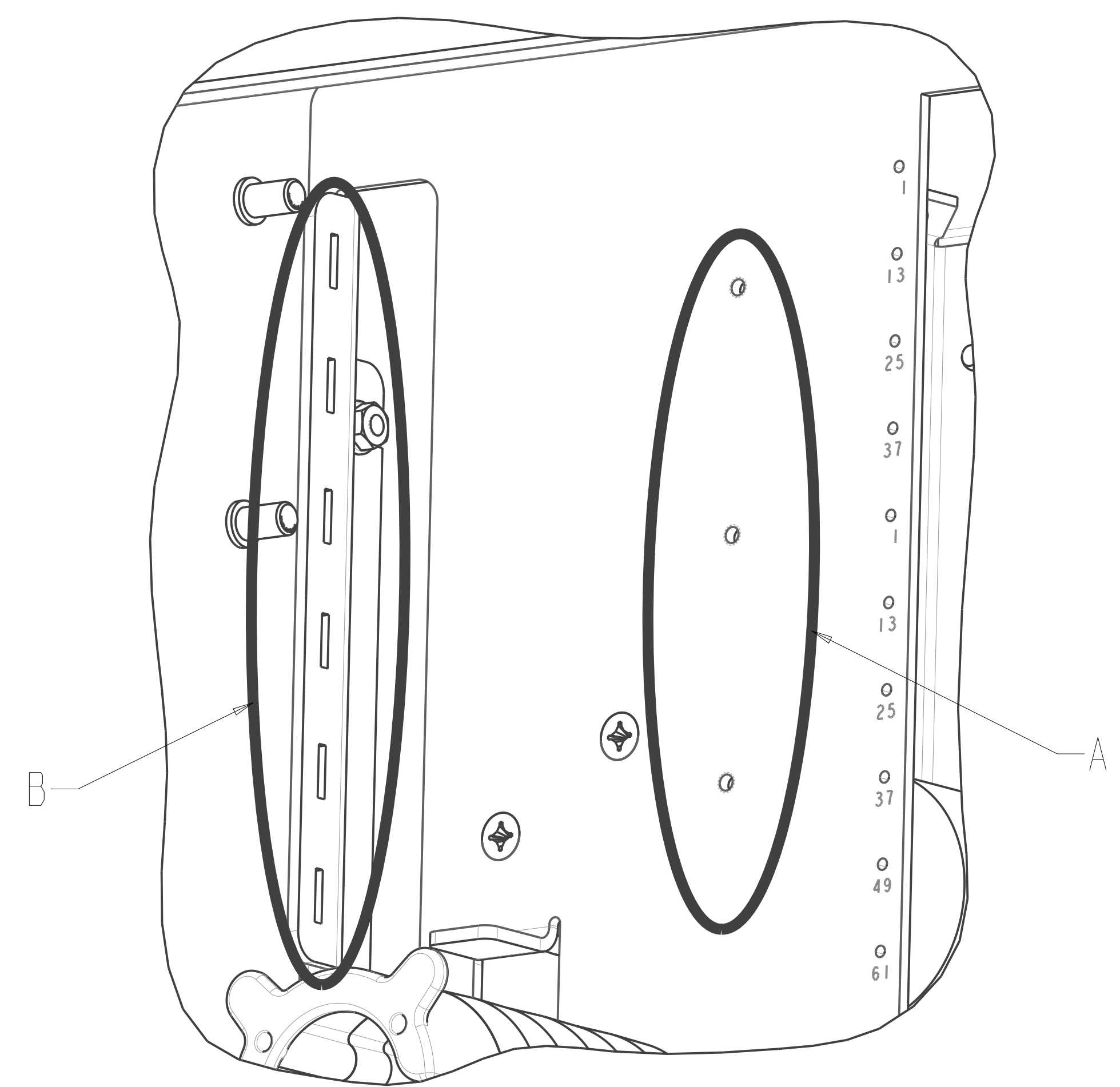
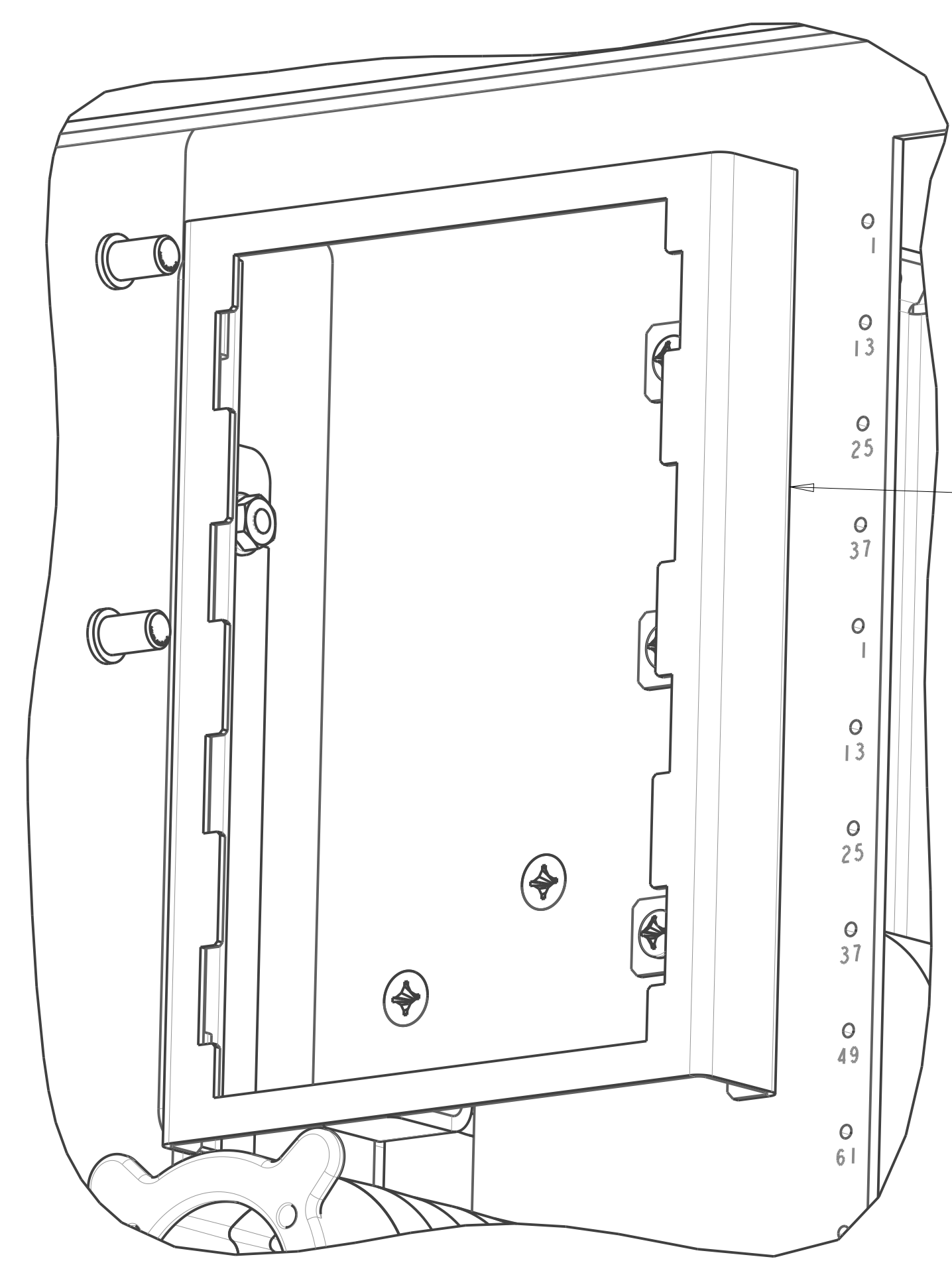


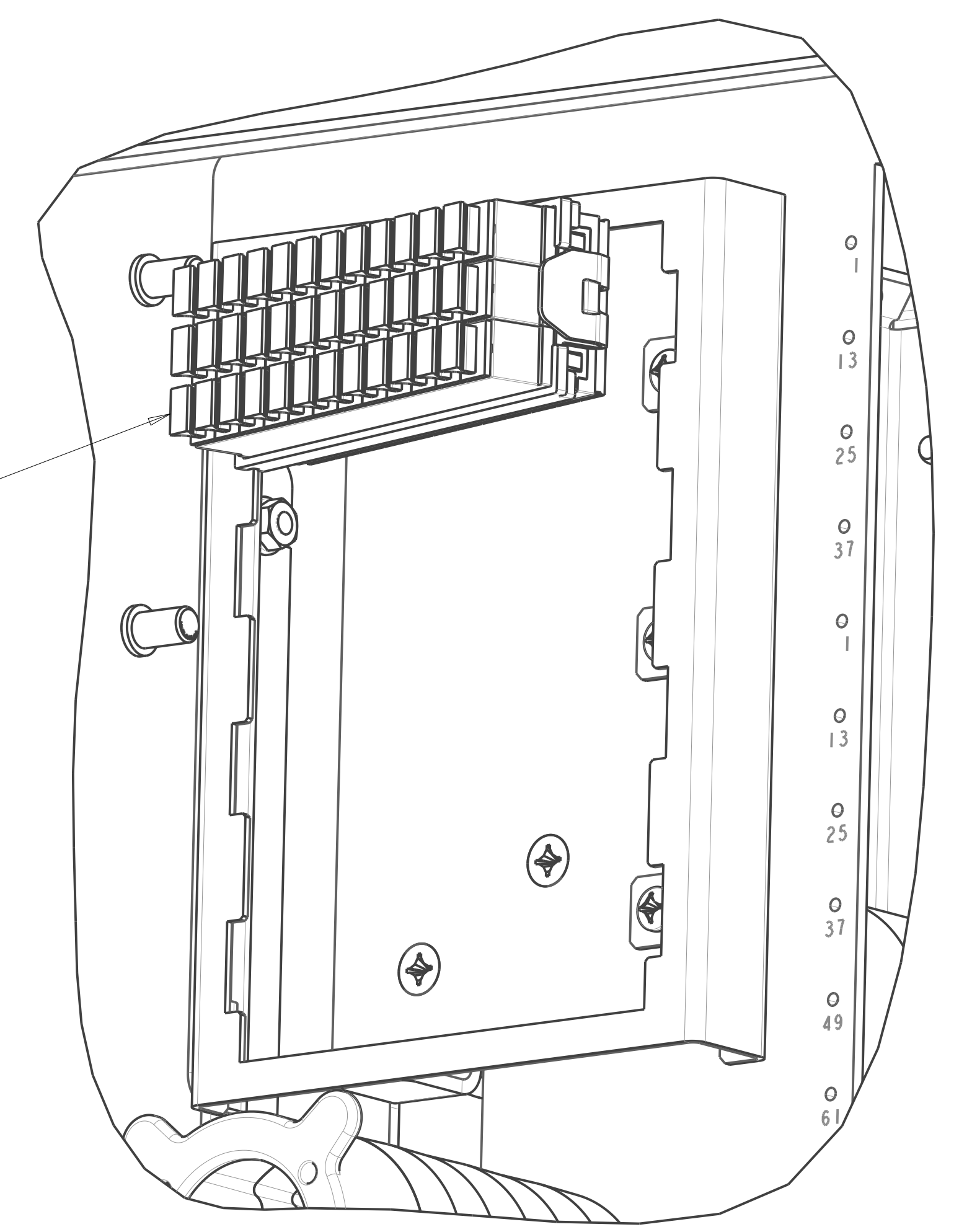
REV	DESCRIPTION OF CHANGE	BY	ECO	REV DATE
01	CREATED	CMP	50440	7/21/22



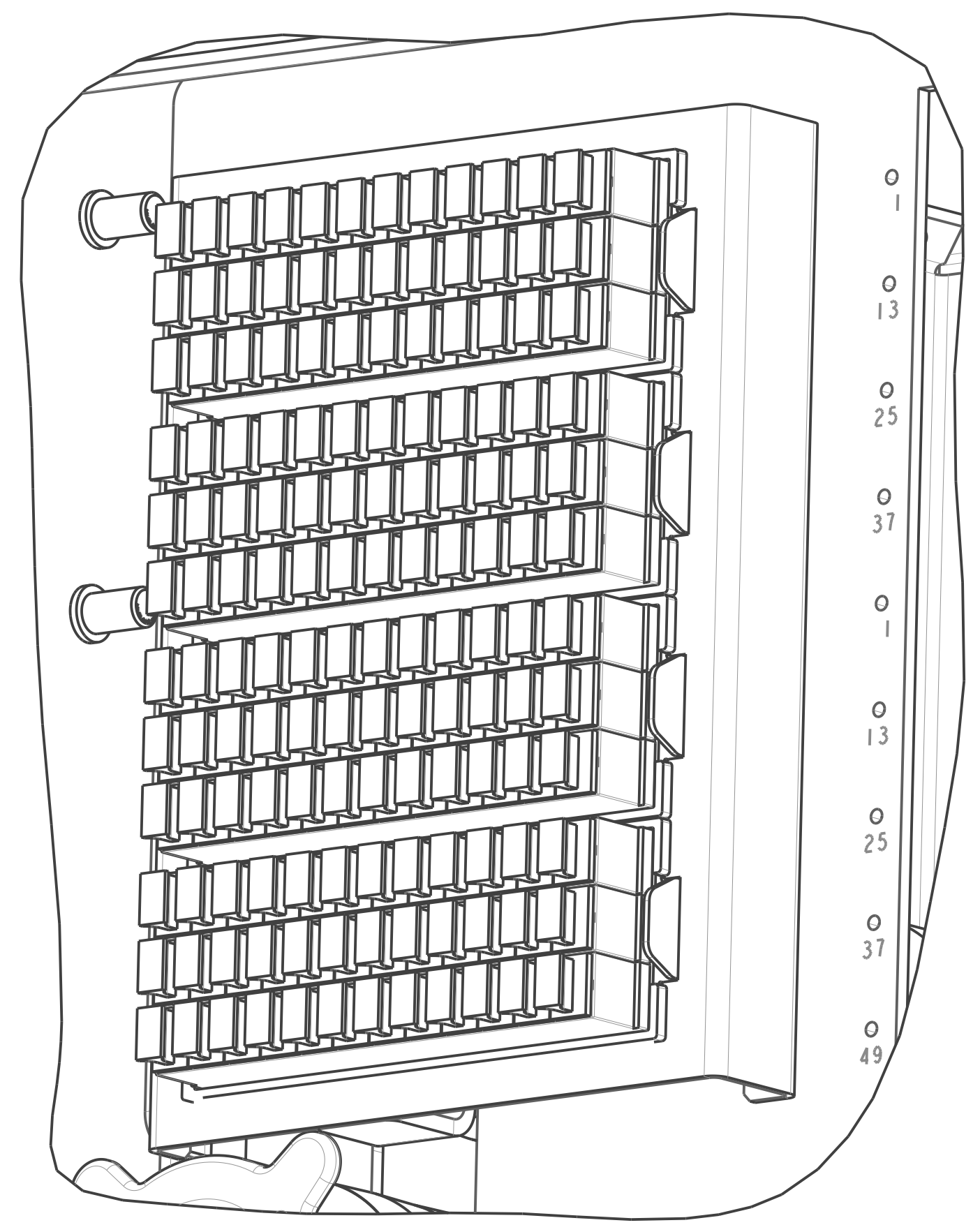
1. REMOVE ALL COMPONENTS FROM STAGING AREA.
REMOVE EXISTING BRACKET BY REMOVING THREE SCREWS



2. INSTALL NEW BRACKET BY ALIGNING HOLES IN BRACKET WITH THE TAPPED HOLES ON THE BULKHEAD (A) AND INSERTING BRACKET TABS INTO SLOTS OF BULKHEAD (B)



4. INSTALL 12 X 3 STAGING PLATE BY ENGAGING STAGING PLATE CHANNEL WITH THE LEFT EDGE OF BRACKET THEN TIPPING THE STAGING PLATE BACK SO THAT STAGING PLATE SPRING TAB ENGAGES THE RIGHT EDGE OF THE BRACKET. REPEAT FOR ADDITIONAL STAGING PLATES.



5. AFTER INSTALLING STAGING PLATES, MOVE JUMPERS FROM OLD STAGING TO THE NEW STAGING

ITEM	QTY	DESCRIPTION	MATERIAL	PART NUMBER	CAD NUMBER
2	4	STAGING ASM., 12 X 3, SC	ASSEMBLY COMPONENTS	022559	022559
1	1	BRACKET, STAGING ADAPTER, 432, 864	.063 5052-H32 ALUM.	022553	022553

UNLESS OTHERWISE SPECIFIED
 ASME Y14.5M - 1994
 MACH ANG ± 0°30'
 FORMED ANG ± 2°
 CHAMFER ± 3°
 BREAK EDGES:
 R.01 OR 45° ± .01 MAX
 INTERNAL MACH R.02 MAX
 DIMENSIONS ARE IN INCHES
 DO NOT SCALE DRAWING

MATERIAL:
 ASSEMBLY COMPONENTS
 FINISH:
 DESIGNED BY CMP 6/17/22
 DRAWN BY
 APPROVED BY

CLEARFIELD
 7050 WINNETKA AVE N STE 100
 BROOKLYN PARK, MN 55428
 (800) 427-2537 (763) 476-6666
 www.seeclearfield.com

KIT, 432 STAGING EXPANSION

SIZE: DRAWING NO. D 022909
 SCALE: 1.000 SHT 1 OF 1

PART NUMBER: 022909
 REV. 01